

STEP for wood.idw

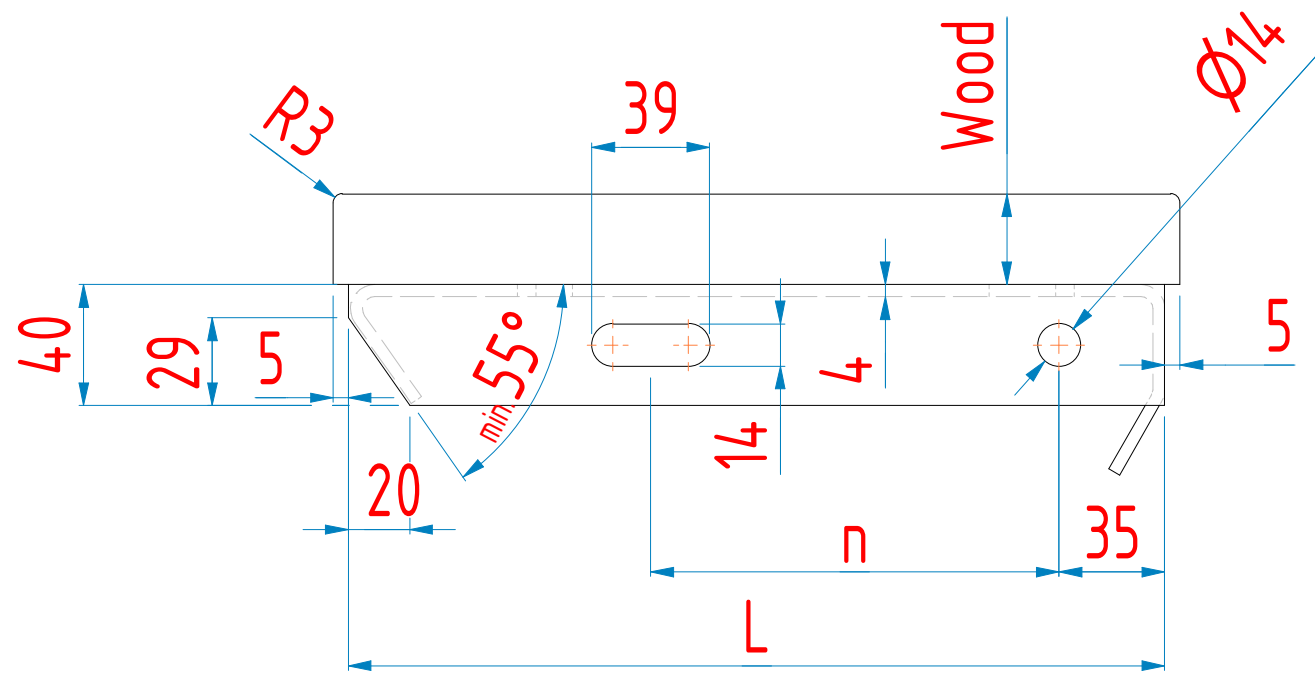
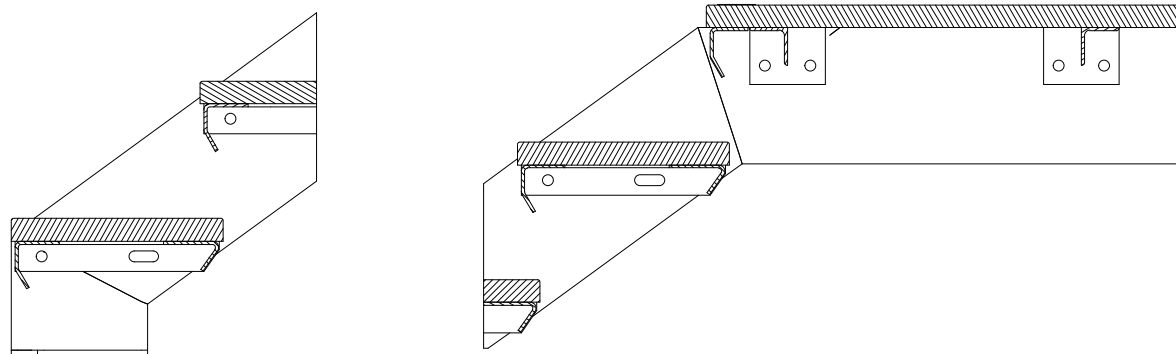
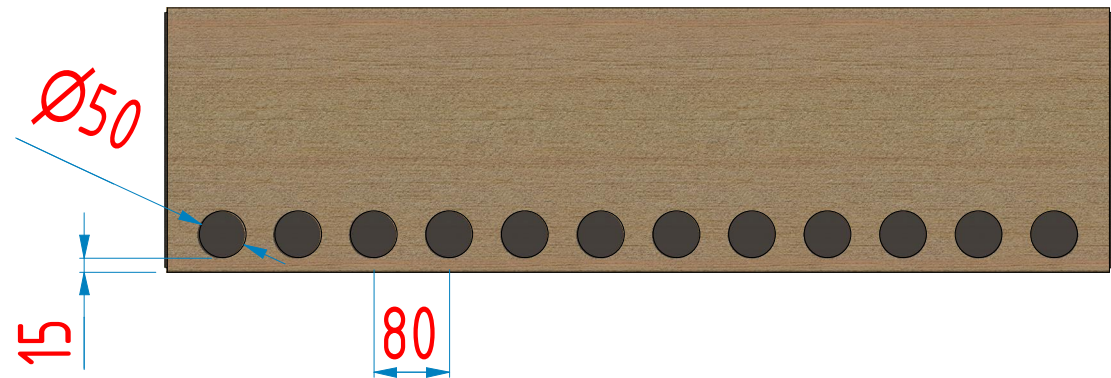


TABLE OF END PLATES t=4mm	
L [mm]	n [mm]
200	65
240	105
270	135
305	165

Contrast marking



Hole for fixing wood:
Ø6mm

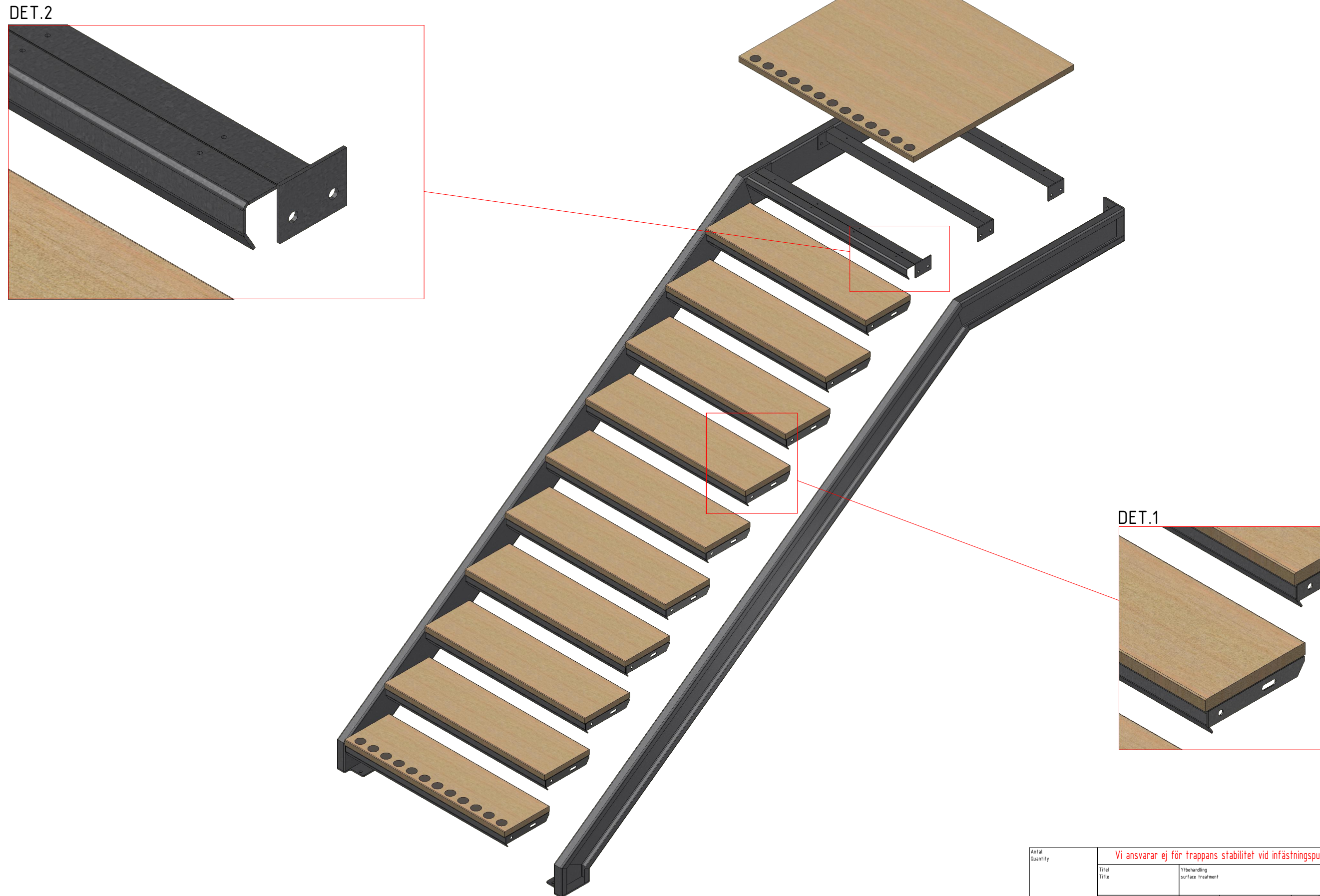
Screw for wood:
TKT 4.0x(L = Wood thickness - 5mm) FZB P20

Width of wooden step minus 3 to 4 mm.

Comments	PN-EN 1090 EXC2, CE	General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material Steel S235JR NS/SS-EN 10025-2
		Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000	
		±1	±2	±3	±4	±6	±8	

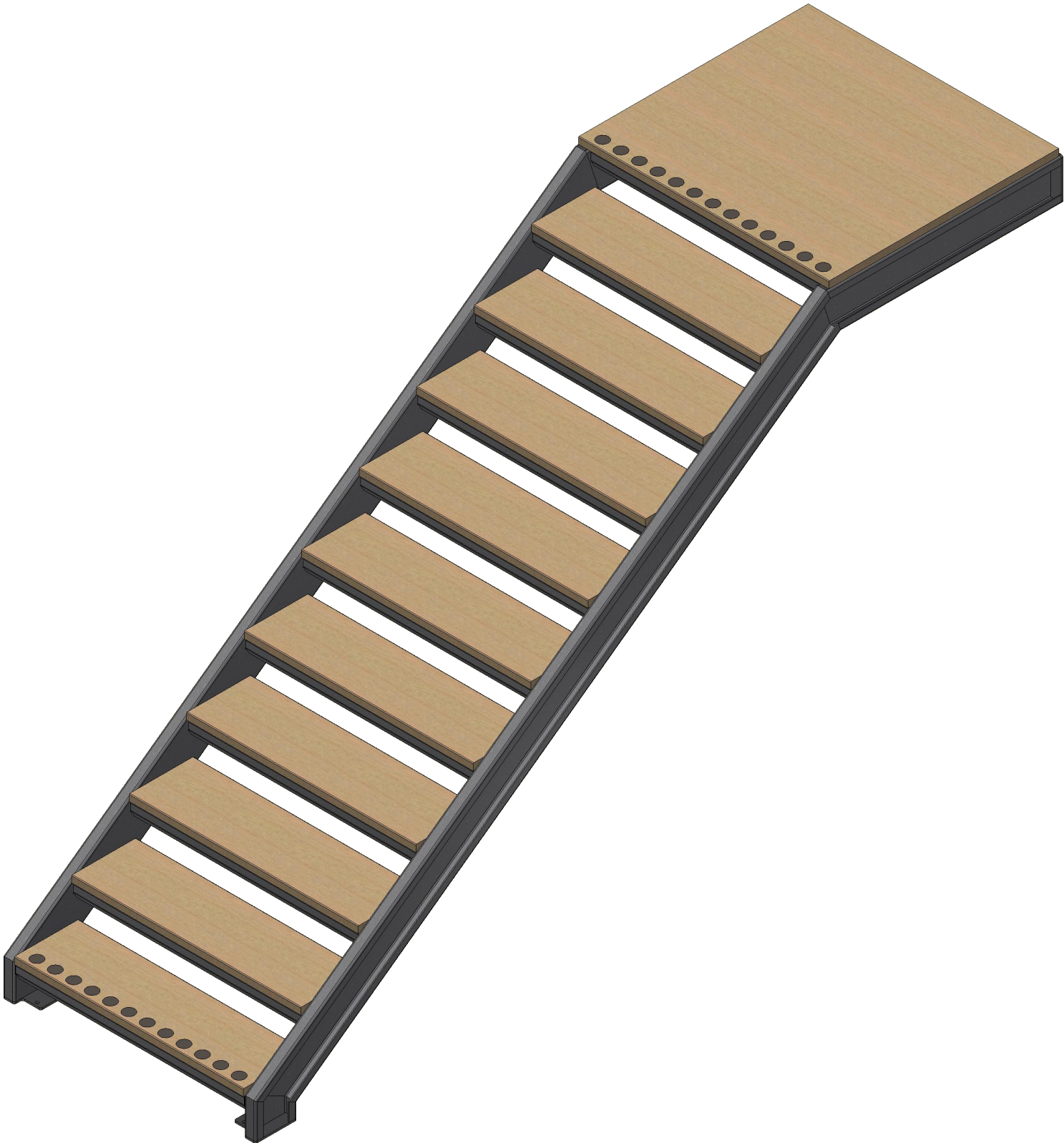
Antal Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.					
Titel Title		Ytbehandling surface treatment		Skala Scale		A3	
Massa Mass		Gen. Tolerans General Tolerances EN ISO13920:1996 cl.B		1:20		Ritn.nr DwgNo	
Konstr. Godk.		14.01.22-TM		Ref.dwgs		STEP for wood.idw	

Assembly of STEP for wood.idw



Comments 1. All indeterminate welds: T-welds as fillet welds a = 3 2. Connection of elements do as butt welds with full penetration 3. With hot-dip galvanized components, welds should be closed.	PN-EN 1090 EXC2; CE	General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material Steel S235JR NS/SS-EN 10025-2	Massa Mass Konstr. 14.01.22-TH Först.	 Ref.dwg.s	Gen. tolerans General tolerances EN ISO13920:1996 cl.B	Skala Scale 1:20	 Moster Skuggas Väg 7 64171 ARVIKA SWEDEN Tel. 0571-181877 www.abcsolutions.se	Ritm.nr DwgNo STEP for woodidw	Rev
		Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000								
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STEP for wood.idw



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PN-EN 1090
EXC2, CE

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Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000
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Material

Steel S235JR
NS/SS-EN 10025-2

Antal Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.									
Titel Title		Ytbehandling surface treatment									
Massa Mass		 Ref.dwg's		Gen. Tolerans General Tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20		A3		 Moster Skuggas Väg 7 64171 ARVKA SWEDEN Tel: 0571-181077 www.abcsolutions.se	
Konstr.		16.01.22-TM		Ritm.nr DwgNo		STEP for wood.idw		Rev.			
Godk.											

STEP for wood - closed.idw

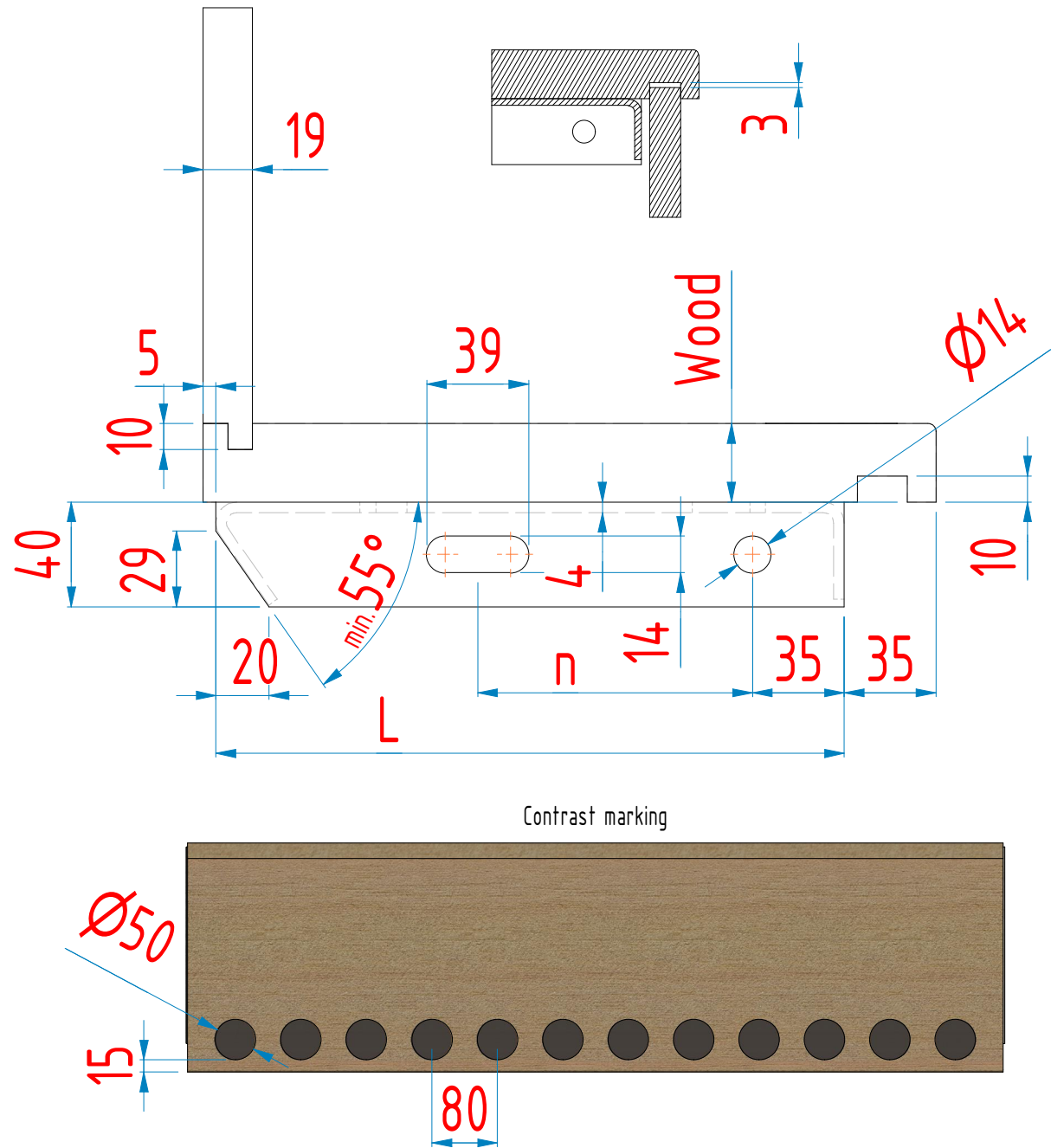
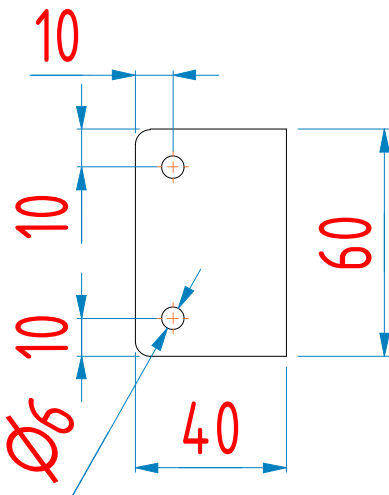


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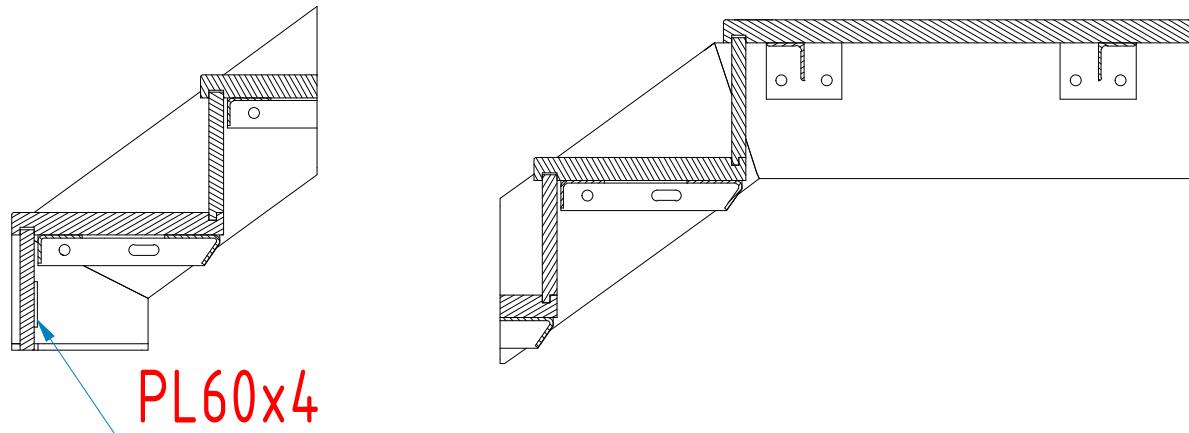
Brackets for first step front list
PL60x4



Hole for fixing wood:
Ø6mm

Screw for wood:
TKT 4.0x(L = Wood thickness - 5mm) FZB P20

Width of wooden step minus 3 to 4 mm.

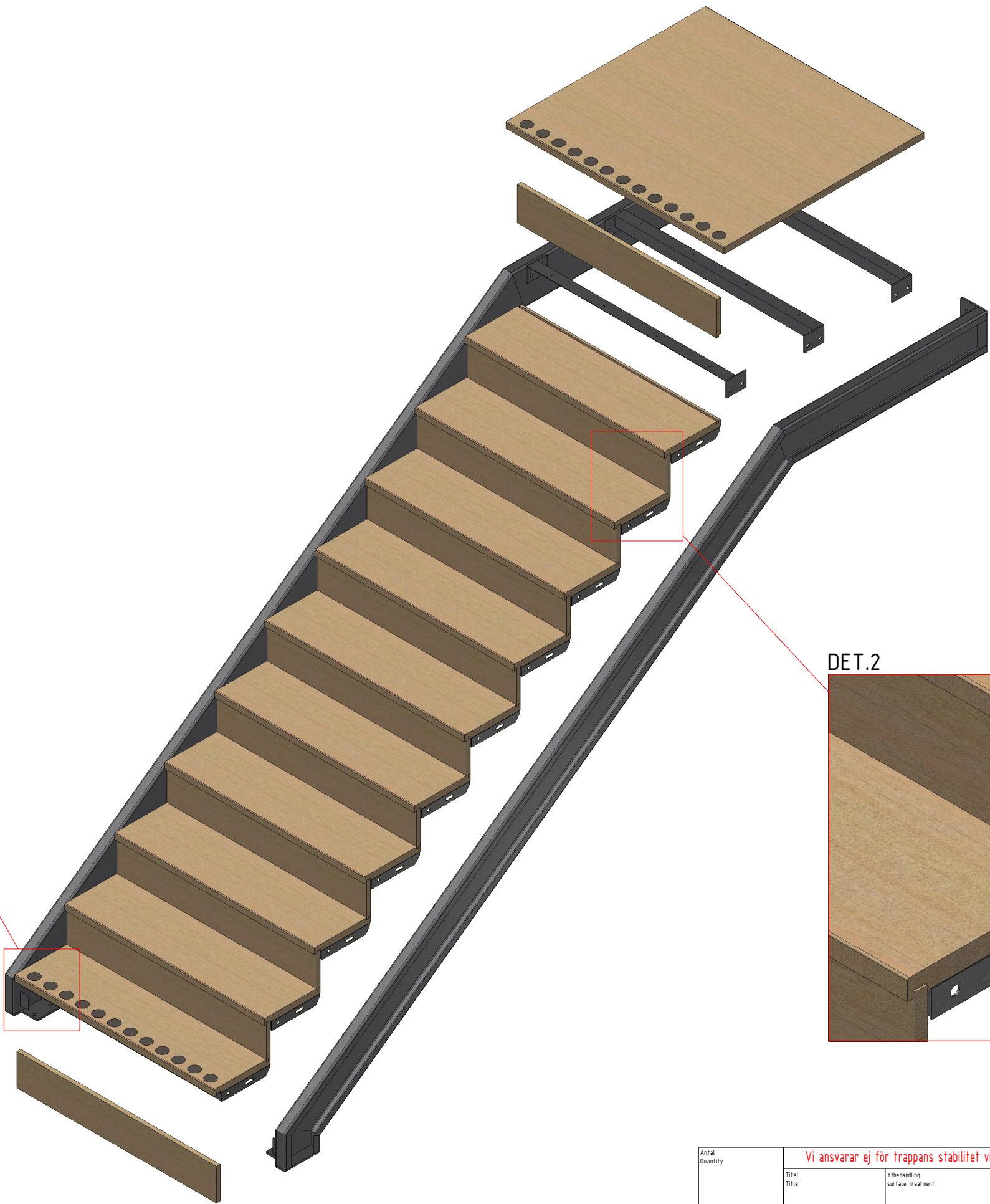


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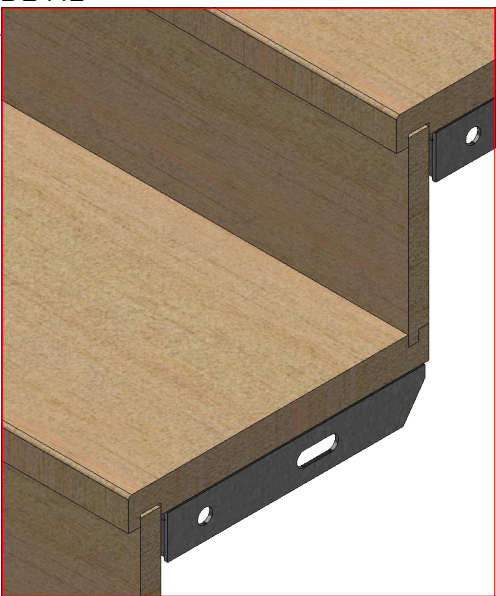
Antal Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.					
Titel Title		Ytbehandling surface treatment		Gen. Tolerans General Tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20	A3
Massa Mass		Ref.dwg		Ritm.nr DwgNo		Rev.	
Konstr. Godk.		11/01/22-TM		STEP for wood - closed.idw			

Assembly of STEP for wood - closed.idw

DET.1



DET.2



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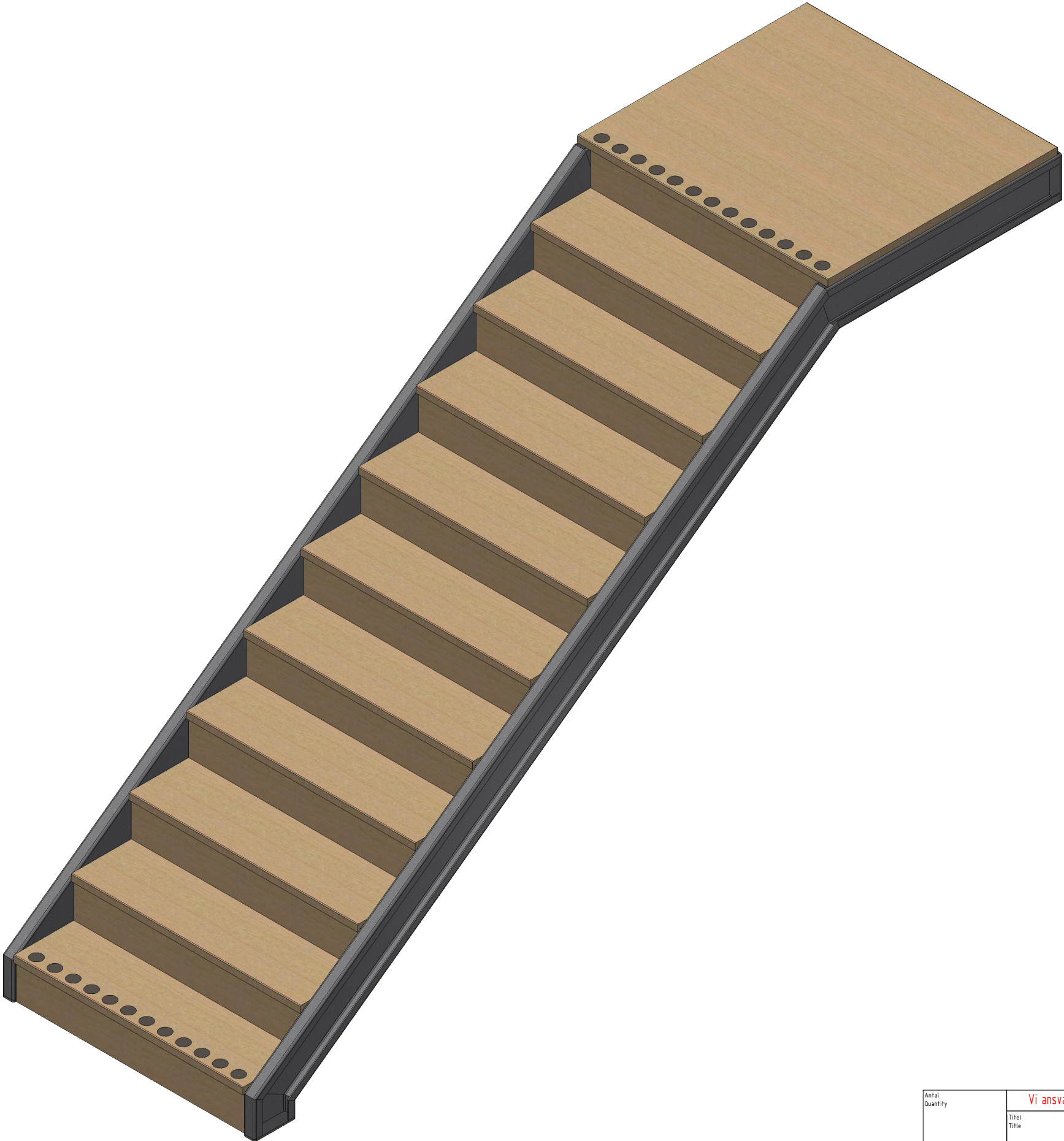
PN-EN 1090
EXC2, CE

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Massa Mass		Gen. Tolerans General tolerances EN ISO13920:1996 cl.B		1:20	
Konstr. Godk.		11/01/22-TM		A3	
DwgNo		STEP for wood - closed.idw		Rev.	

STEP for wood - closed.idw



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Massa Mass		Gen. Tolerans General Tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20	A3	abc SOLUTIONS	
Konstr. Godk.		11/01/22-TM		Ritm.nr DwgNo		STEP for wood - closed.idw	Rev.