

STEP for terrazzo.idw

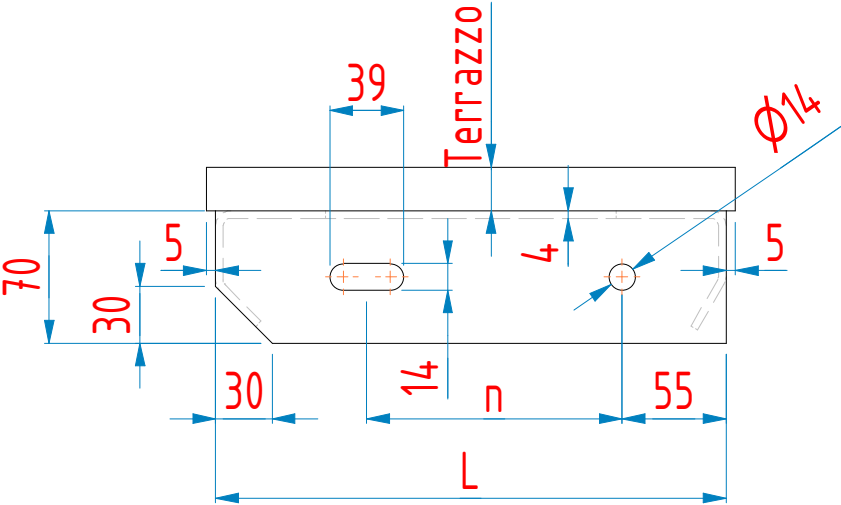


TABLE OF END PLATES t=4mm

L [mm]	n [mm]
200	65
240	105
270	135
305	165

Width of terrazzo should be produced with minus tolerances.

Comments
 1. All indeterminate welds: T-welds as fillet welds a = 3
 2. Connection of elements do as butt welds with full penetration
 3. With hot-dip galvanized components, welds should be closed.

PN-EN 1090 EXC2, CE	General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material Steel S235JR NS/SS-EN 10025-2
	Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000	
	±1	±2	±3	±4	±6	±8	

Antal Quantity	Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.					
	Titel Title		Ytbehandling surface treatment			
	Massa Mass	Gen. tolerans General tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20	A4	Moster Skuggas Väg 7 64171 ARVIKA SWEDEN Tel 0571-181077 www.abc-solutions.se
Konstr. Godk.	22.12.21-TM		Ritn.nr DwgNo	STEP for terrazzo.idw		