

STEP press-welded grating 34x38.idw

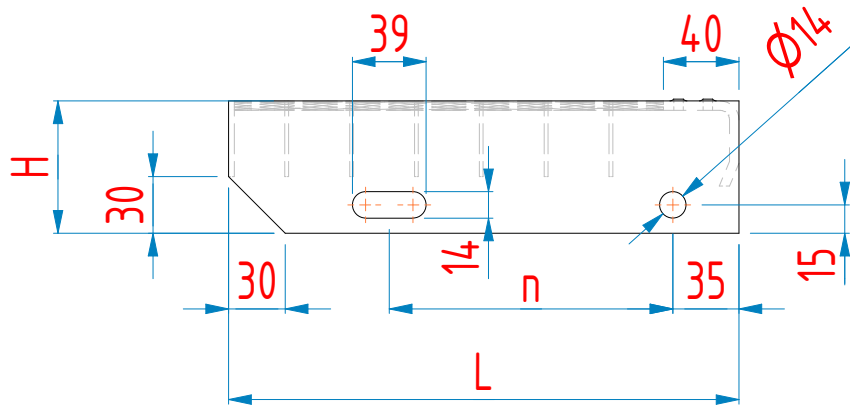
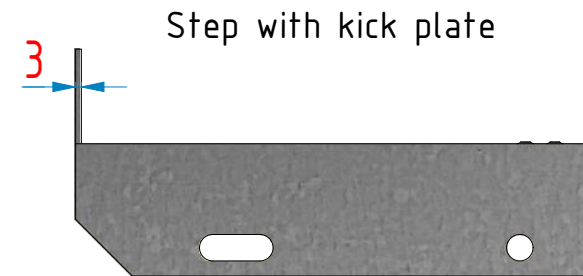


TABLE OF END PLATES t=3mm

L [mm]	n [mm]
160	80
200	80
240	120
270	150
305	180



Comments
 1. All indeterminate welds: T-welds as fillet welds a = 3
 2. Connection of elements do as butt welds with full penetration
 3. With hot-dip galvanized components, welds should be closed.

PN-EN 1090 EXC2, CE	General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material Steel S235JR NS/SS-EN 10025-2
	Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000	
	±1	±2	±3	±4	±6	±8	

Antal Quantity	Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.					
	Titel Title		Ytbehandling surface treatment			
	Massa Mass		Gen. tolerans General Tolerances EN ISO13920:1996 cl.B		Skala Scale	
	Konstr. Godk.		Ref.dwgs		Ritn.nr DwgNo	

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