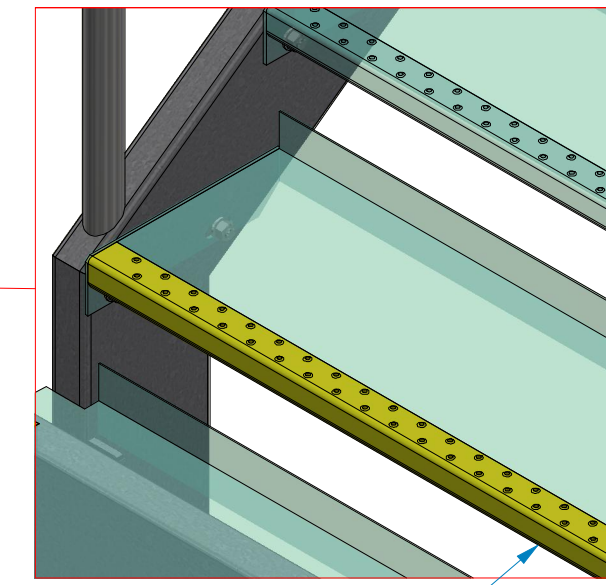
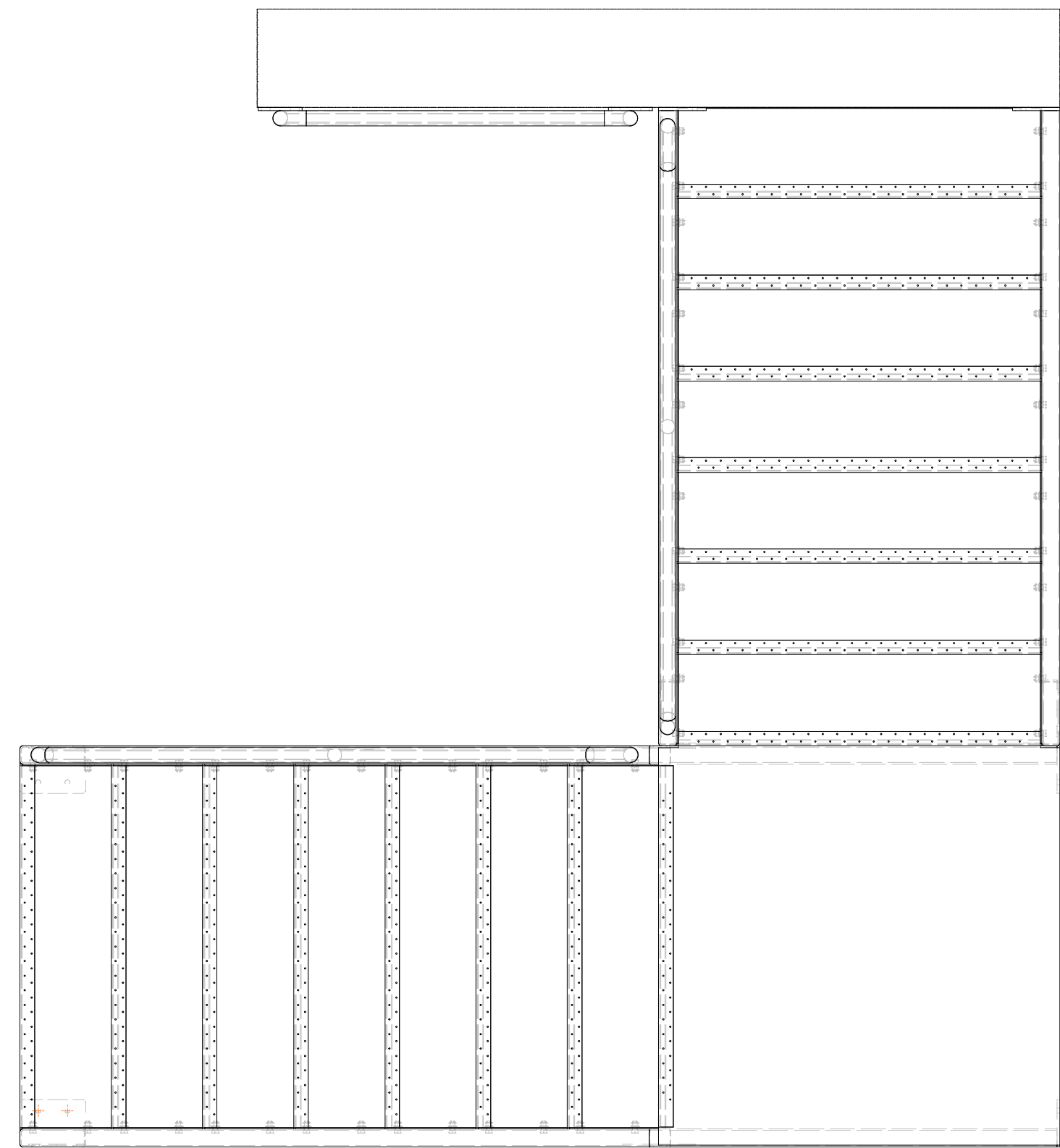
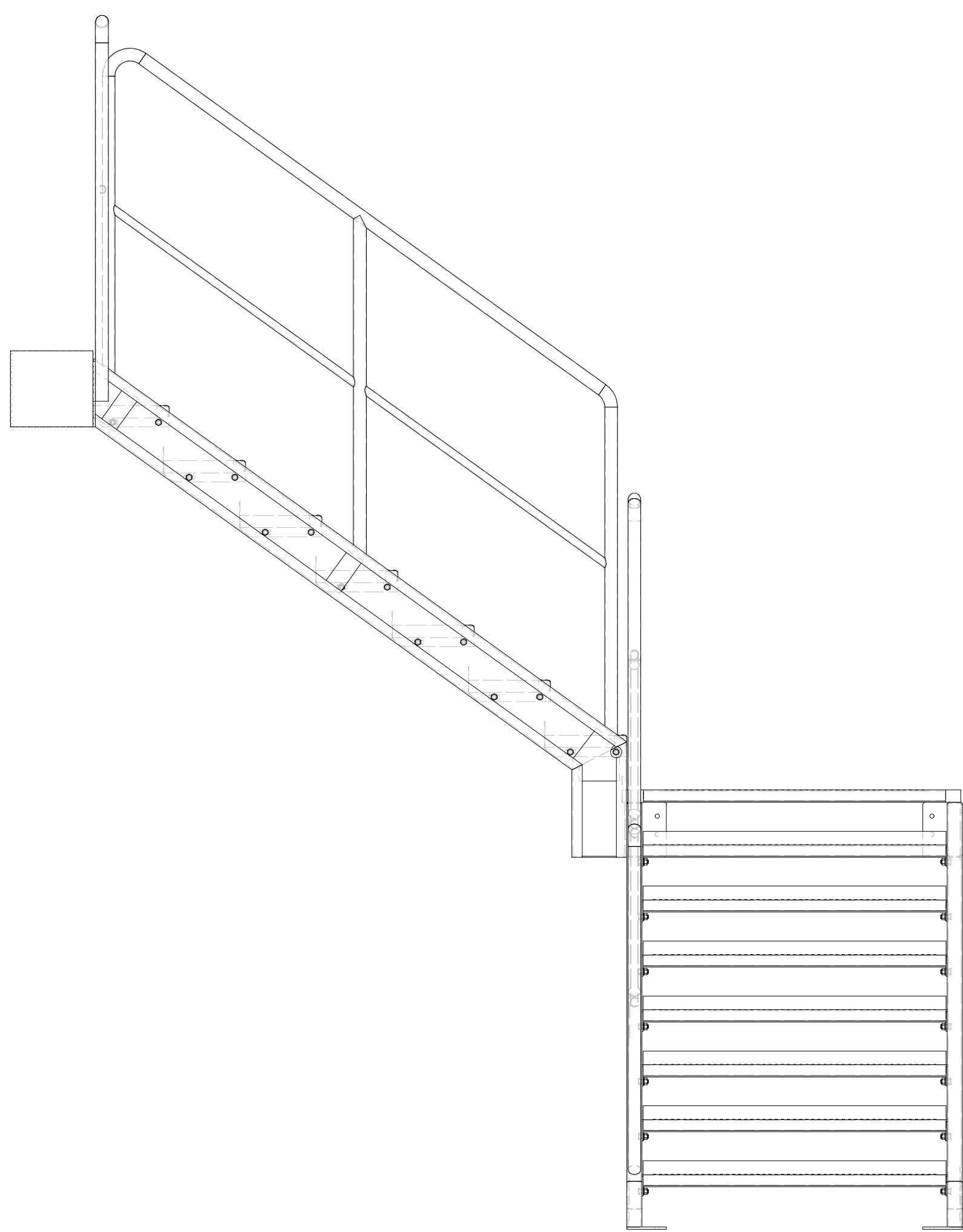
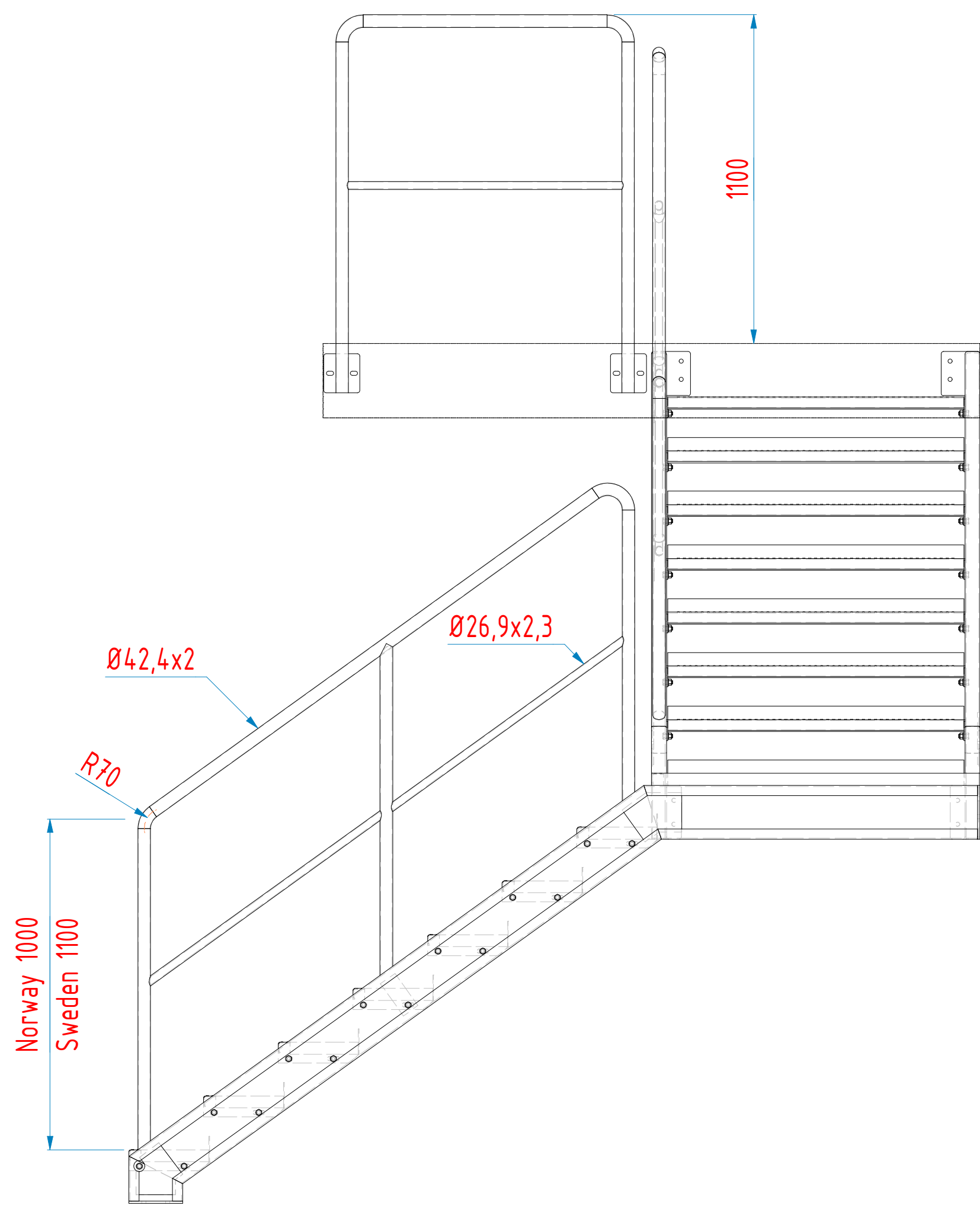


Bas-1 stair-L.idw

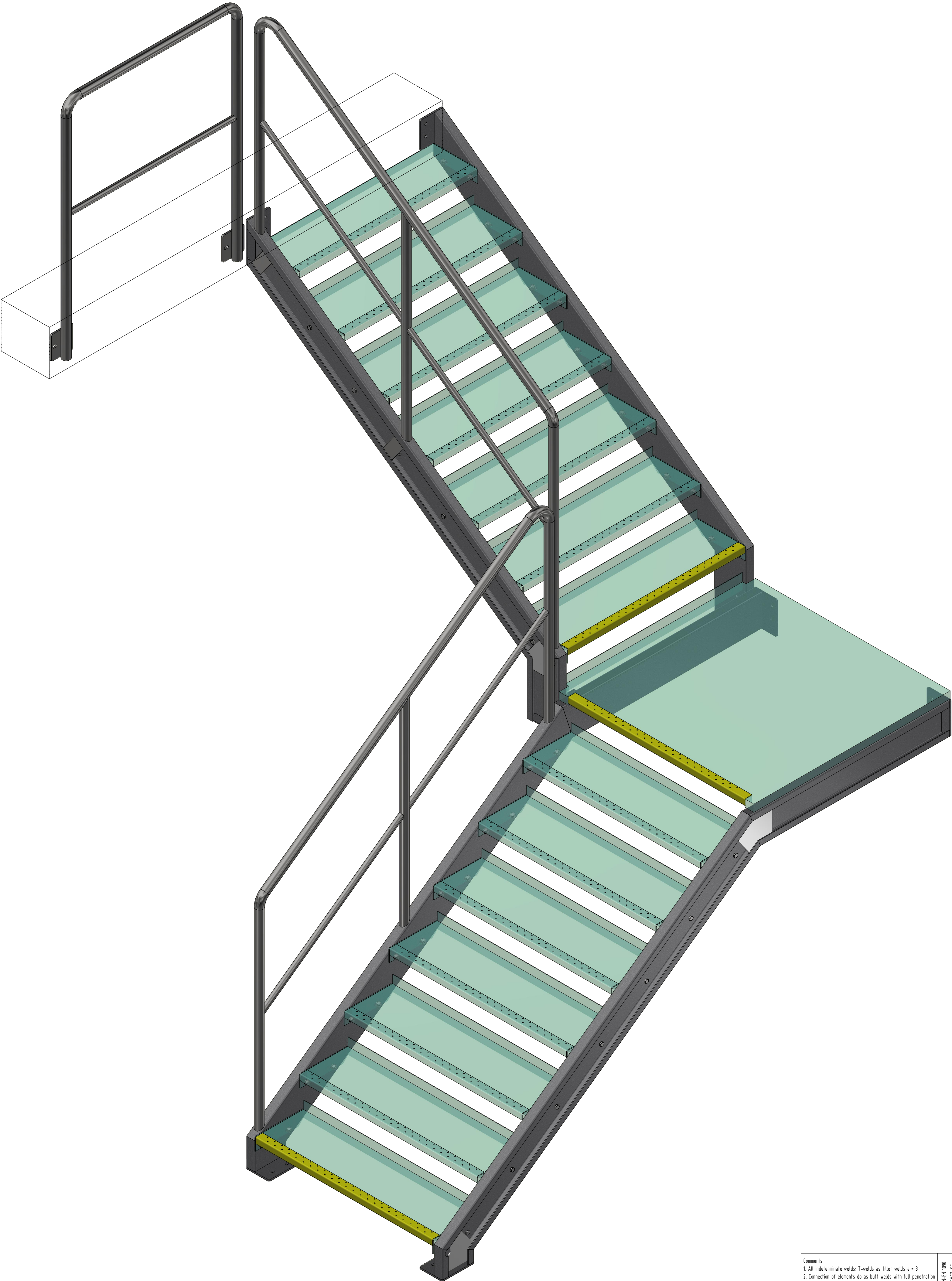


Contrast marking

Comments		General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B		Material	
1. All indeterminate welds: T-welds as fillet welds a = 3		Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 4000
2. Connection of elements do as butt welds with full penetration					
3. With hot-dip galvanized components, welds should be closed.					
		Steel S235JR		NS/SS-EN 10025-2	

(*) only for powdercoated stairs			
Fixing Elements	Standard	Reference	Quality
Rivet 4,8x12mm	DIN 7337	handrail	A4
M12 x 25 Hexagonal head bolt	DIN 933 / ISO 4017		HDG
M12 hexagonal nut	DIN 934 / ISO 4033		HDG
Washer for M12	DIN 125 / ISO 7089		HDG
M12 x 30 Hexagonal head bolt	DIN 933 / ISO 4017	(*)	A4
M12 hexagonal nut	DIN 934 / ISO 4033	(*)	A4
Washer for M12	DIN 125 / ISO 7089	(*)	A4
Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.			
Handrail			
Scale 1:20			
Daba SOLUTIONS			
Bas-1 stair-L.idw			

Bas-1 stair-L.idw



Comments		General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material	
1. All indeterminate welds: T-welds as fillet welds a = 3		Below 50	Below 100	Below 150	Below 200	Below 250	Below 300	Steel S235JR	
2. Connection of elements do as butt welds with full penetration		to 100	to 150	to 200	to 250	to 300	to 350		
3. With hot-dip galvanized components, welds should be closed.		a1	a2	a3	a4	a5	a6	NS/SS-EN 10025-2	

Total quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.					
Fig. No.	11	Drawing		Scale		A1	
Rev.	01	EN 13920:2004		EN 13920:2004		1:20	
Date		2024-03-20		2024-03-20		2024-03-20	
Rev.		01		01		01	
Rev.		01		01		01	
Rev.		01		01		01	
Rev.		01		01		01	
Rev.		01		01		01	
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Rev.		01		01		01	
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Rev.		01		01		01	
Rev.		01		01		01	
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