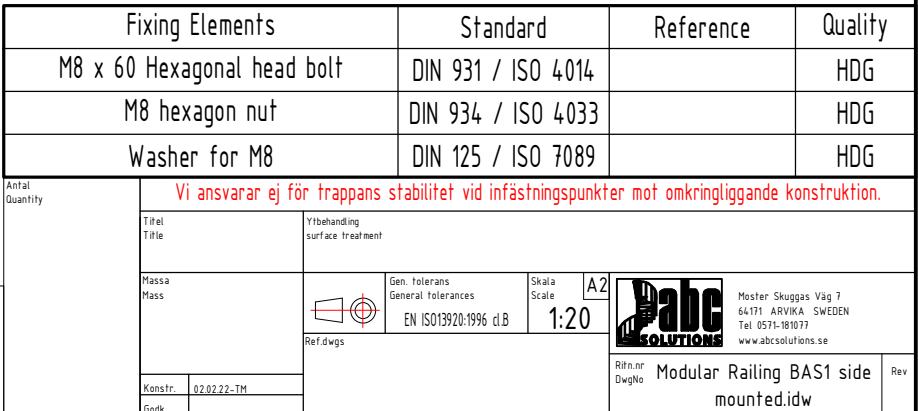
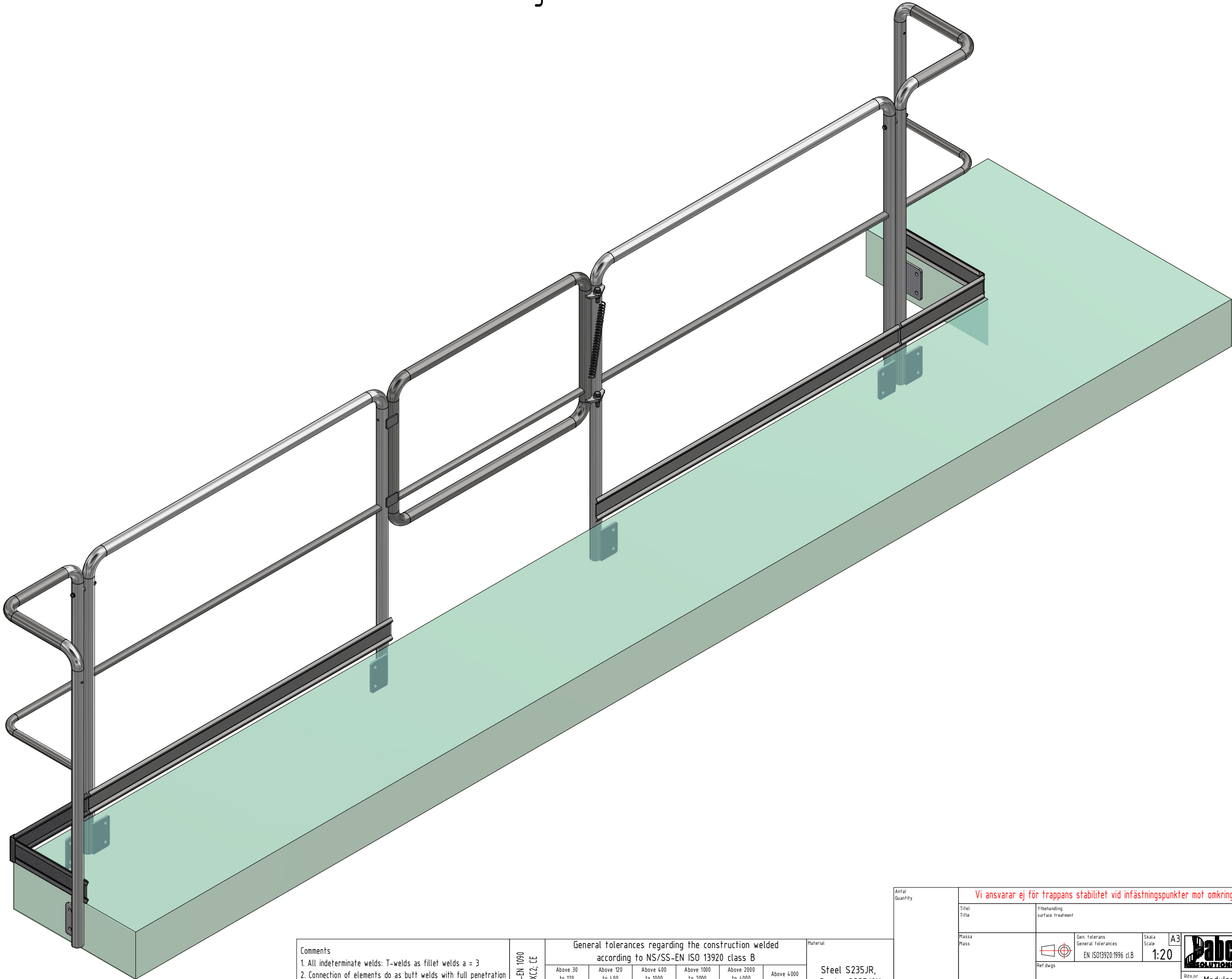


See folder HINGES FOR DOORS AND GATES



Modular Railing BAS1 side mounted.idw



Comments
1. All indeterminate welds: T-welds as fillet welds a = 3
2. Connection of elements do as butt welds with full penetration
3. With hot-dip galvanized components, welds should be closed.

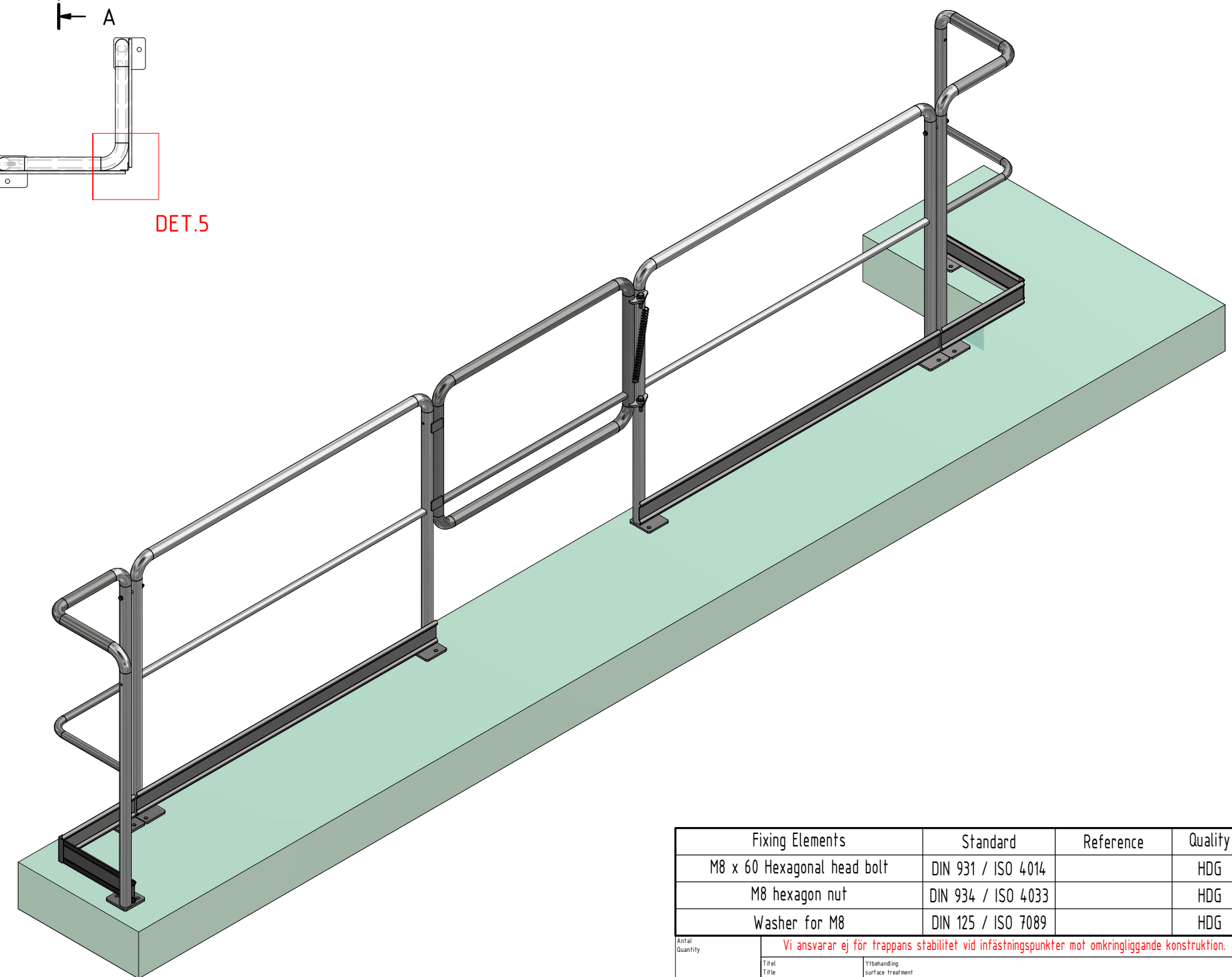
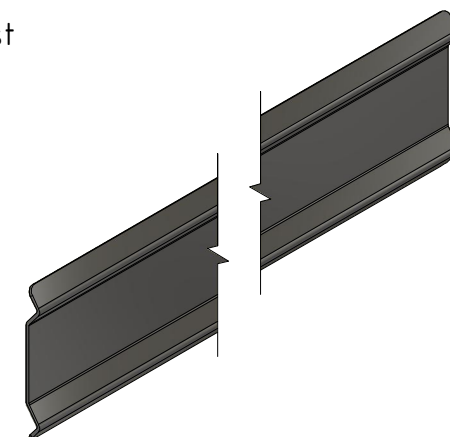
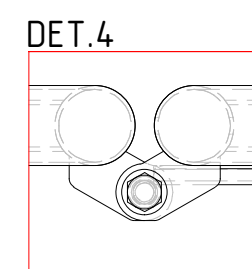
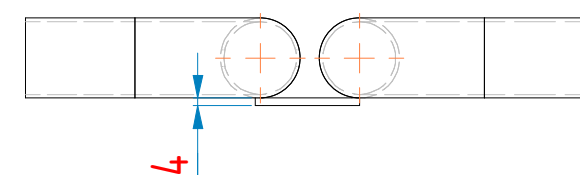
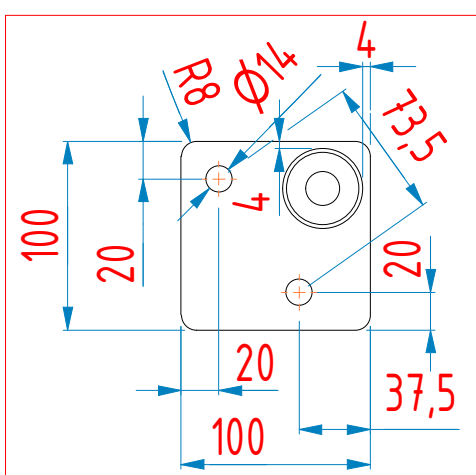
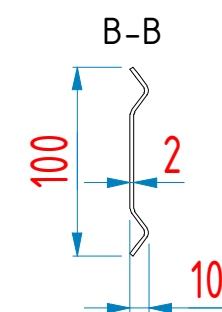
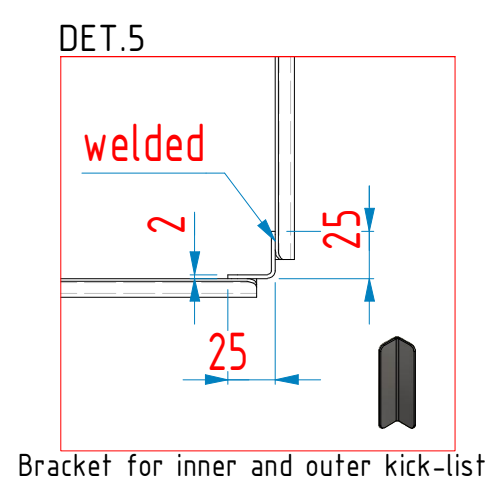
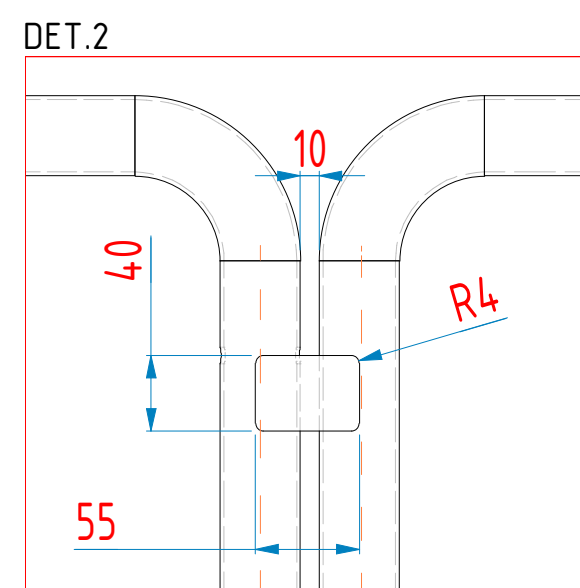
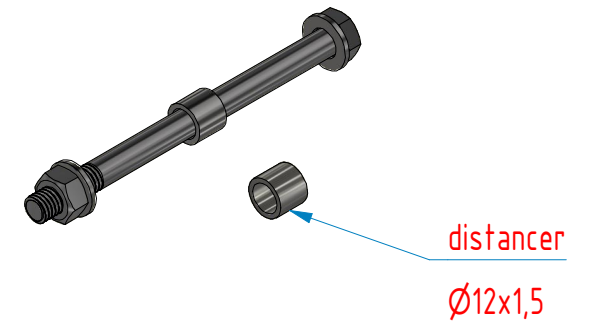
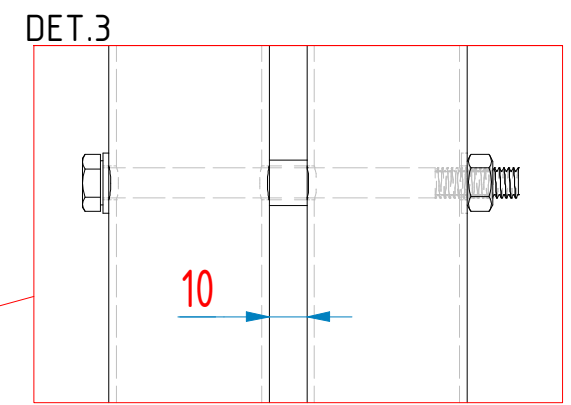
PN-EN 1090
EXC2, CE

General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B					
Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000
±1	±2	±3	±4	±6	±8

Material
Steel S235JR,
Posts: S355J2H
NS/SS-EN 10025-2

Anställd Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.											
Titel Title		Ytbehandling surface treatment											
Massa Mass				Gen. tolerans General tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20		A3		 Moster Skuggas Väg 7 64171 ARVICA SWEDEN Tel 0571-181077 www.abcsolutions.se			
Ref.dwg's													
Konstrf.		02.02.22-TM											
Godk.													
		Ritm.nr DwgNo								Modular Railing BAS1 side mounted.idw		Rev	

See folder HINGES FOR DOORS AND GATES

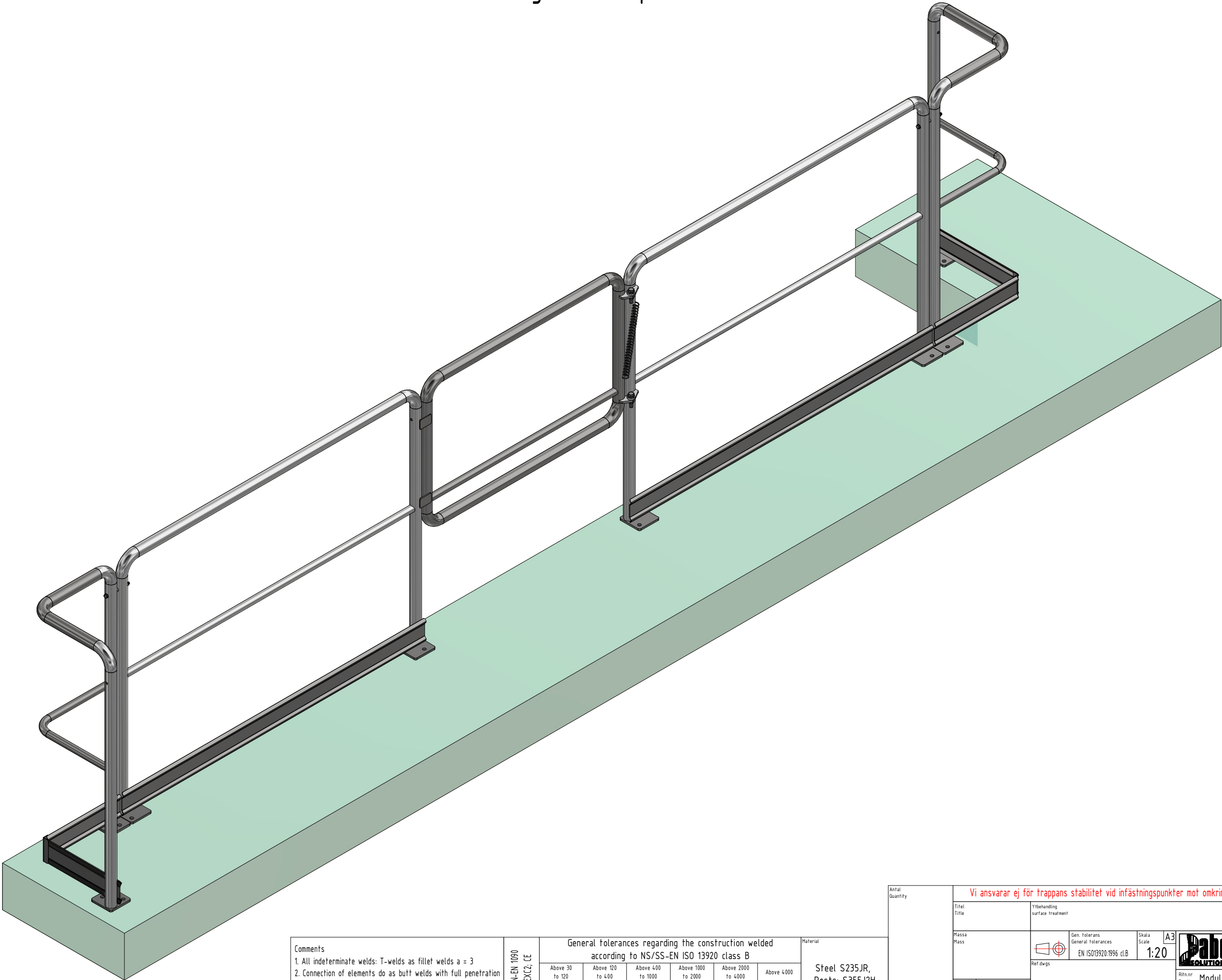


Fixing Elements	Standard	Reference	Quality
M8 x 60 Hexagonal head bolt	DIN 931 / ISO 4014		HDG
M8 hexagon nut	DIN 934 / ISO 4033		HDG
Washer for M8	DIN 125 / ISO 7089		HDG

Artid Quantity	Vi ansvarar ej for trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.				
F-fel	Fiberhandling surface treatment				
Platta		Gen. Tolerans General tolerances EN ISO 15926 1996 g B	Skala Scale 1:20	A2	 Mister Skuggas Väg 7 64171 ÅRSKOGA, SWE228 Tel 031-80107 www.abcinfo.se
Skruar	Bäst i prov				
Skruar	Modular Railing BASI top mounted.idw				

Comments 1. All indeterminate welds: T-welds as fillet welds a = 3 2. Connection of elements as butt welds with full penetration 3. With hot-dip galvanized components, welds should be closed.	General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B						Material	
	PN-EN 1090 EXC 2, CE	Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Steel S235JR, Posts: S355/J2 NS/SS-EN 10025	
		±1	±2	±3	±4	±6		±8

Modular Railing BAS1 top mounted.idw



Comments
1. All indeterminate welds: T-welds as fillet welds a = 3
2. Connection of elements do as butt welds with full penetration
3. With hot-dip galvanized components, welds should be closed.

PN-EN 1090
EXC2, CE

General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B					
Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000
±1	±2	±3	±4	±6	±8

Material
Steel S235JR,
Posts: S355J2H
NS/SS-EN 10025-2

Antal Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.									
Titel Title		Ytbehandling surface treatment									
Massa Mass				Gen. tolerans General Tolerances EN ISO13920:1996 cl.B		Skala Scale 1:20	A3		Moster Skuggas Väg 7 64171 ARVIKVA SWEDEN Tel: 0571-181077 www.abcsolutions.se		
Ref.dwg											
Konstr.	02.02.22-TM										
Godk.											
								Ritm.nr DwgNo		Modular Railing BAS1 top mounted.idw	Rev