

Edge X.idw

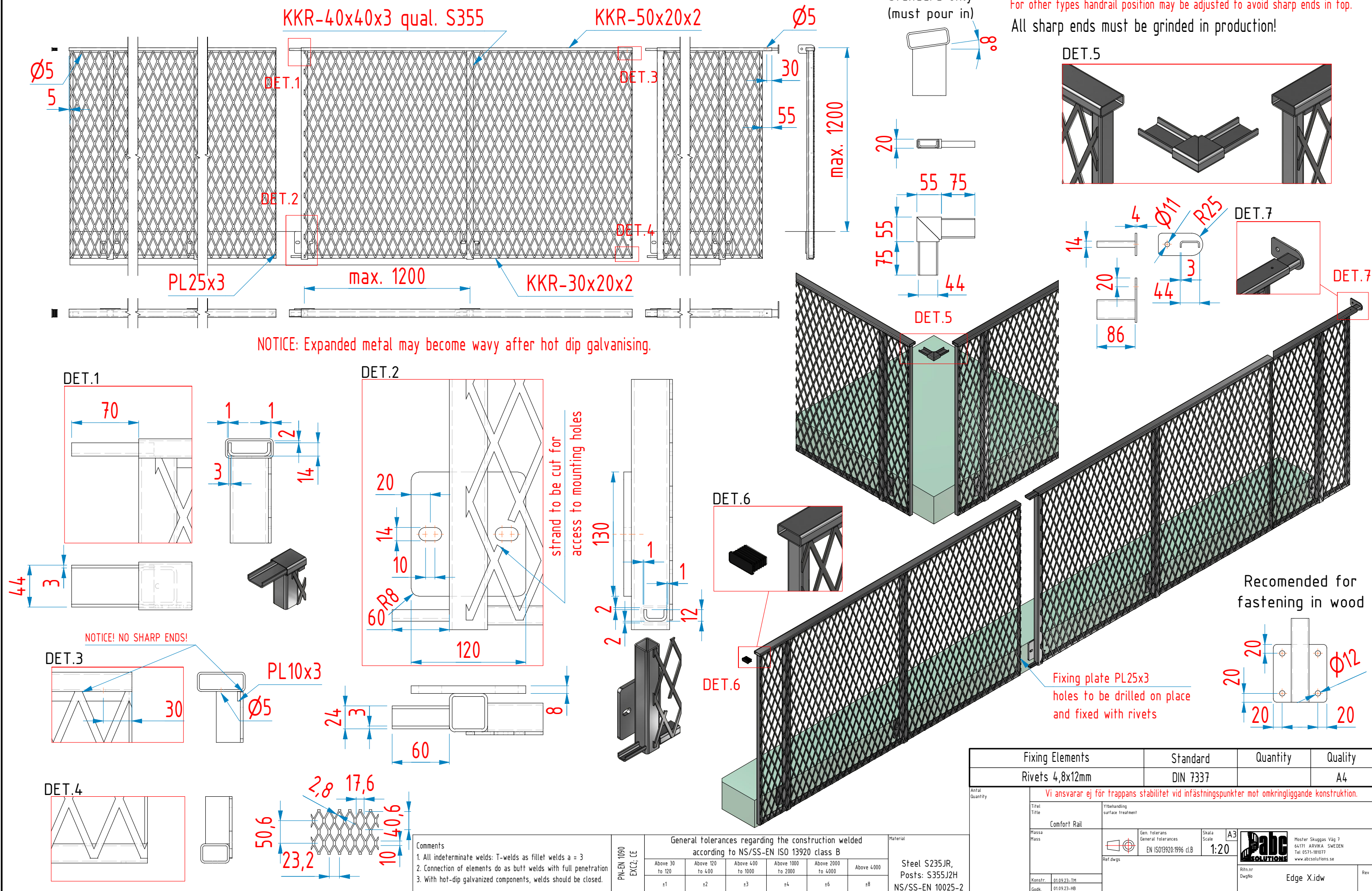
Comfort X:

Expanded metal 50x23/2.8x2 (long way mesh must be vertical for children safety)

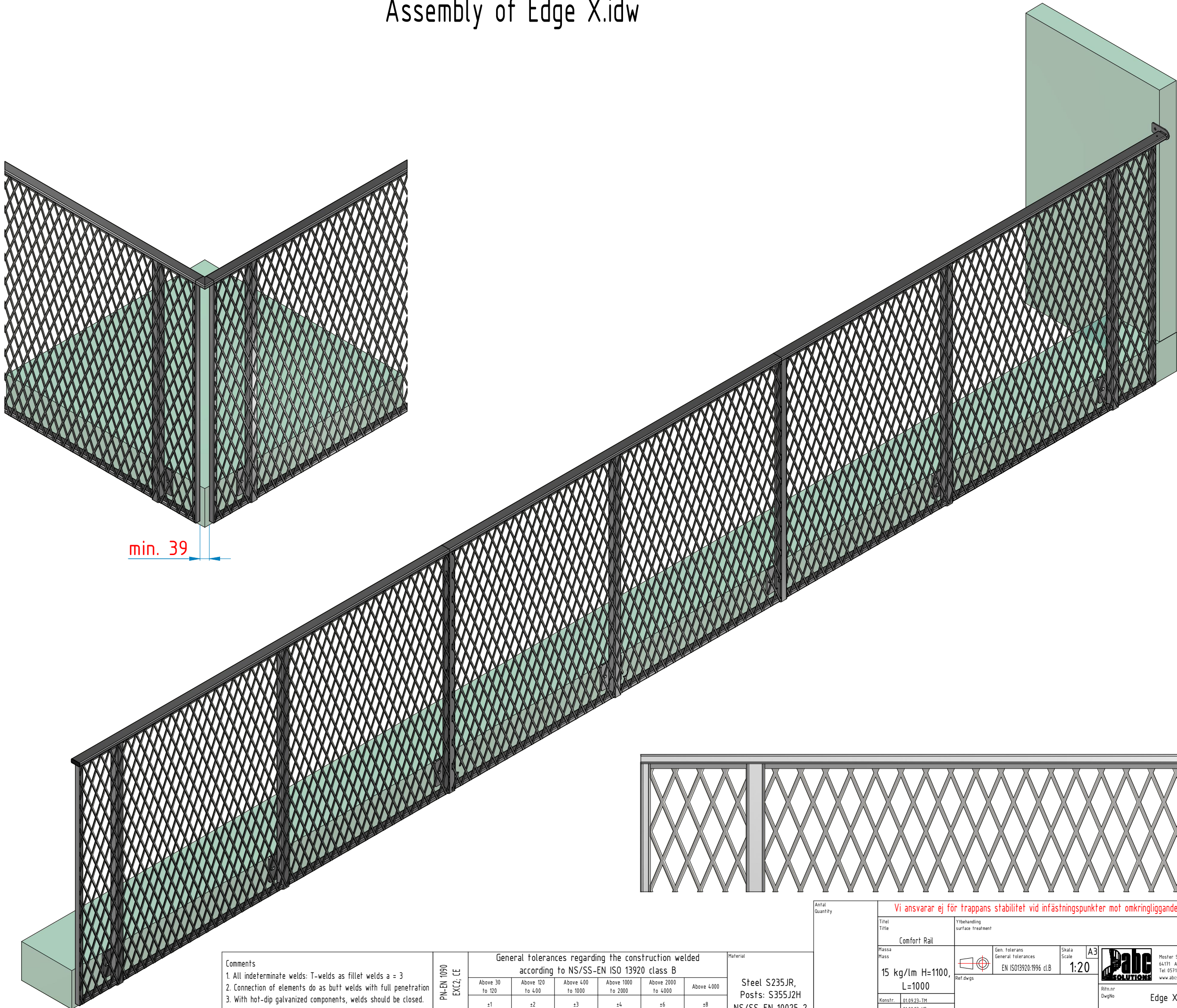
Welded to frame.

For other types handrail position may be adjusted to avoid sharp ends in top.

All sharp ends must be grinded in production!



Assembly of Edge X.idw



min. 39

Comments
1. All indeterminate welds: T-welds as fillet welds a = 3
2. Connection of elements do as butt welds with full penetration
3. With hot-dip galvanized components, welds should be closed.

PN-EN 1090
EXC2, CE

General tolerances regarding the construction welded according to NS/SS-EN ISO 13920 class B					
Above 30 to 120	Above 120 to 400	Above 400 to 1000	Above 1000 to 2000	Above 2000 to 4000	Above 4000
±1	±2	±3	±4	±6	±8

Material
Steel S235JR,
Posts: S355J2H
NS/SS-EN 10025-2

Antal Quantity		Vi ansvarar ej för trappans stabilitet vid infästningspunkter mot omkringliggande konstruktion.			
Titel Title		Ytbehandling surface treatment		Skala Scale	
Comfort Rail		Gen. Tolerans General Tolerances		A3	
Massa Mass		EN ISO13920:1996 cl.B		1:20	
15 kg/lm H=1100, L=1000		Ref.dwg		Ritm.nr DwgNo	
Konstr. 01.09.23-TM		Godk. 01.09.23-HB		Edge X.idw	
				Rev.	